

Date: Friday, 03/11/2006 7:48:58 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 29240	
Estimate Number : 11178	
P.O. Number : <i>N/A</i>	Part Number : D32931
This Issue : 03/11/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3293 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 28833	Material : <i>N/A</i>
Written By :	Due Date : 22/11/2006 Qty: 8 Um: Each
Checked & Approved By :	
Comment : Est: A 04/08/24 New issue KJ/JLM	
Est Rev: B Now on Waterjet 06-11-02 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S080	2024-T3 .080 sheet
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Comment: Qty.: 1.9177 sf(s)/Unit Total : 15.3418 sf(s)
 Material: 2024-T3 (QQ-A-250/4) 0.080" thick
 (M2024T3S.080)
 Identify for D3293-1
 Batch: m18481 *ml 06 11 13*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3293
 Dwg Rev: A
 Prog Rev: A

*ml 06 11 13**(8)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE*ml 06 11 13**(8)*

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK*M 06/11/13 (8)*

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Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
1- Deburr

ml 06/11/15

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Acid etch and Alodine as per QSI 005 4.1

g.m 06/11/16 (8)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING
Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

FC 06/11/22 (8)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST107

6/11/23 (8)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/23
11/06/23

Job Completion



7.1 | QCS | 2011.22.8

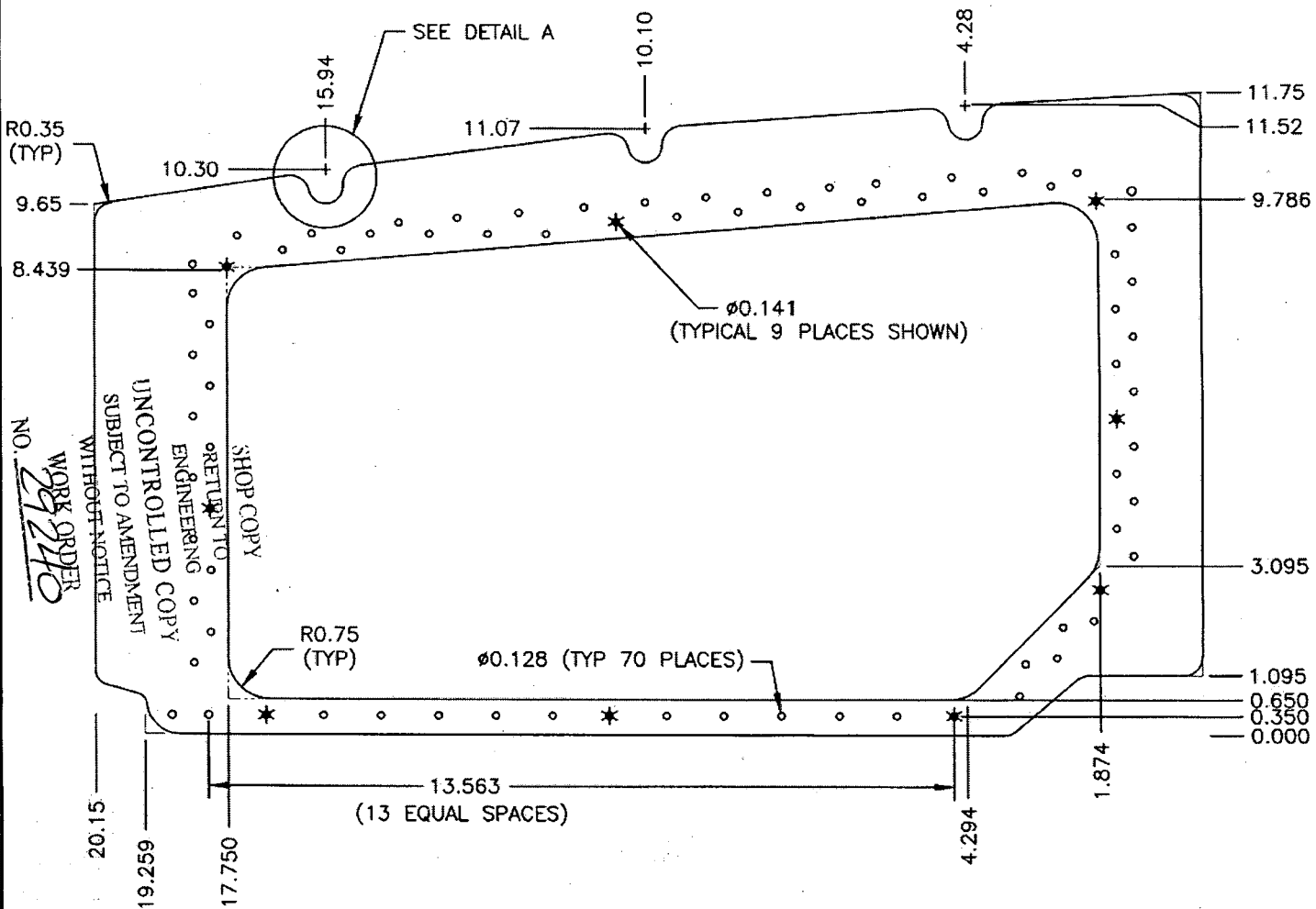
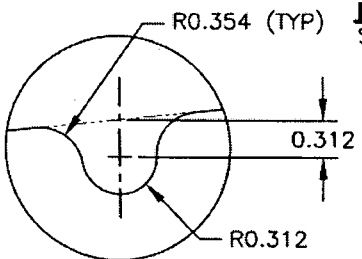
INSPECTOR DEBUR
+ POWDER COAT

QA COPISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3293	SHEET 1 OF 1
DATE		TITLE	SCALE
04.06.28		DOUBLER	1:3
A	04.06.28	NEW ISSUE	

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

04.07.12 ~~11~~



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